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# VANISH 6912 & VANISH 6916

## VANISHING OILS

### WHAT ARE VANISHING OILS?

Vanishing Oils are stamping oils that impart a light coating of lubricant on the part being stamped but then evaporates shortly thereafter, leaving the stamping in a clean condition. They are formulated with mineral spirits, a chlorinated material as an EP additive and lubricity agents.

### WHERE DO YOU USE VANISHING OILS?

Because it dries completely without leaving a visual trace after a relatively short period of time it is an ideal product to use when cleaning operations are not desired. Just apply the vanishing oil, form the part and go right into assembly operation. This material can be used on light stamping, blanking and forming.

### HOW DO YOU USE VANISHING OIL?

Use straight-Best method of application is through the LSP PresSpray Lubricant Ejector.

### WHERE SHOULD YOU USE VANISH 6912 AND VANISH 6916?

Both materials are low in viscosity and use an odorless vehicle to disperse a lubricity agent and EP additives on the parts being stamped. Although Vanish 6912 is the lighter duty of the two, it can handle most of the jobs where a vanishing oil is used and evaporates in 45 to 85 minutes. Vanish 6916 is heavier duty and should be used on only the most difficult jobs; evaporation time is approximately 1 to 2 hours.

### WHAT ARE THE PHYSICAL PROPERTIES OF VANISH 6912 AND VANISH 6916?

Flash Point: 125 F° (TCC)                      Viscosity @ 100 F°: 20 SSU  
 Weight Per Gallon: 6.4

### WHAT SIZE CONTAINERS ARE AVAILABLE FOR VANISHING COMPOUNDS?

55 Gallon, 30 Gallon and 5 Gallon Containers.

#### RECOMMENDED FOR USE ON THE INDICATED APPLICATIONS

Aluminum	Yes	Copper Alloys	Yes	Galvanize	Yes	Ferrous Alloys	Lt. Gauge	Stainless Steel	Lt. Gauge	Carbide Dies	Yes
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These recommendations are Lamson Oils findings but results can vary due to circumstances beyond our control. This is a guide only and each application should be evaluated on its own merits.

#### WARRANTY

Based upon laboratory test and field results we believe the above information to be correct and accurate. However, since we have no control over how this product will eventually be used we offer no guarantee as to the results from using this product. WE MAKE NO OTHER WARRANTY, EXPRESSED OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. LAMSON OIL CO. ASSUMES NO RESPONSIBILITY FOR ANY LOSS, DAMAGE OR EXPENSE ARISING OUT OF THE USE OR INABILITY TO USE THIS PRODUCT BEYOND EITHER REFUNDING THE PURCHASE PRICE OR REPLACING THE PRODUCT WITH A SUITABLE REPLACEMENT.